

Date:
User:Thursday, 5/22/2008 12:06:55 PM
Chantal LavoieProcess Sheet *SPU*

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FOOT
 Job Number : 39397 - /
 Estimate Number : 13331
 P.O. Number :
 This Issue : 5/22/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run :
 Written By :
 Checked & Approved By :
 Comment : Est Rev: A 08-05-20 new issue DD verified by: LL

Part Number : D37871
 Drawing Number : D3787 *REV A*
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 5/26/2008 Qty: 24 Um: Each

7

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: Issue P/O: *10278*
 Purchase Part Number: MS22034-1B
 Supplier: AUTO PARTS (P/N: 32334)
 Certificate of conformity is required

*C 208/05/01**(24)*

2.0 MS220341B Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
 FOOT

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Recieve & Inspect for Transit Damage
 Ensure Material Release Note is attached

PC 8/5/26

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 0806/02 (+7)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- Open hole to finish size as per dwg D3787
 2-deburr

*FF 08-06-03**7*

PROTOTYPE

Thursday, 5/22/2008 12:06:55 PM
Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FOOT

Job Number: 39397

Part Number: D37871

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5



**ENGINEERING
APPROVAL**

INSPECT WORK TO CURRENT STEP

R# 01-06-03



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1



PACKAGING RESOURCE #1

080611

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *STH*

FOR ENGINEERING USE ONLY

FINAL INSPECTION/W/O RELEASE



u 08-06-12

Russ Took 4 project 00196

AS 08/06/12

(x3)

8.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE



4+3 Total

08/06/12

u 08-06-12

Job Completion



POSITIVE RECALL

EFFECTIVE *08/5/12* AUTH *1*

RELEASED *u* DATE *08/06/12*

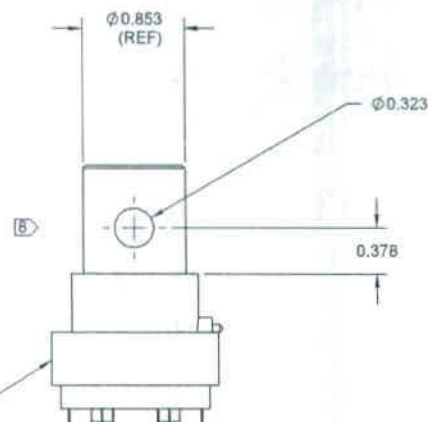
FOR ENGINEERING USE ONLY

APPROVAL
ENGINEERING

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.05.06

W10: 39397



MS22034-1B
ADAPTER, QUICK DISCONNECT,
PASSENGER SEAT TO FLOOR

D3787-1 FOOT

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.13 lbs
 - 8) DRILL: $\varnothing 0.323$ HOLE 0.378" FROM SHOULDER

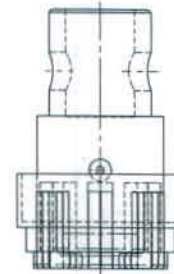
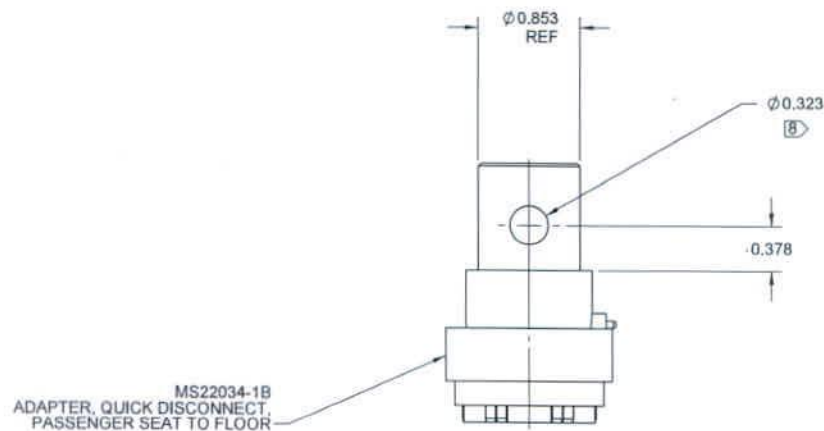
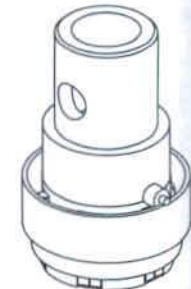
REV.	DESCRIPTION	BY	DATE
DESIGN	HS		
DRAWN	HS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.05.06		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3787	REV. A
TITLE FOOT	SHEET 1 OF 1
	SCALE 1:1

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08/05/22
W10: 39397

SPECIFICATION CONTROL DRAWING



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
03.06.02 RGA

D3787-1 FOOT

NOTES:

- 1) MATERIAL: MS22034-1B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL $\varnothing 0.323$ HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

A NEW ISSUE		HS	08.05.22
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3787	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FOOT	NTS
DATE	08.05.27	<small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT PERMISSION FROM DART AEROSPACE LTD</small>	



**AUTO PARTS • PIÈCES D'AUTO
TRUCK PARTS • PIÈCES DE CAMION
ENGINE-MARINE • MOTEUR-MARINE
PERFORMANCE PARTS • PIÈCES DE PERFORMANCE
TIRES • PNEUS**



Part due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 20% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.
TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par année) sur compte en souffrance. 20% de frais de manutention sur toute marchandise retournée. Clause pénale une indemnité de 25% sera chargée sur compte sujet à des procédures légales. Les marchandises mentionnées sur cette facture demeurent la propriété du vendeur tant qu'elles ne seront pas entièrement payées. Pièces électriques non-retournables.
TERMES: Compte payable le 10 du mois suivant.

SIGNATURE _____

1000 RUE LANDSDOWNE HAWKESBURY, ON K6A 1H7
TEL: (613)632-1191 FAX: (613)632-2350

GST / TPS
10035 3366 RT0001

TVQ
1016330716 TQ0001

Gagner une des 10 paires de billets pour la course Nascar a Montreal le 1er et 2 aout. Informez-vous aupres de votre Representant Benson.

113336 (613)632-5200
S VART AEROSPACE LTD.
L N1270 ABERDEEN STREET
D
U
T O AHAWKESBURY ON K6A 1K7

113336
E
S
H
P
I
E
R
A
*** SAME ***

DATE: 6/02/08
07:55
111 MLP

PG: 00006278

ORD / COM	SHIP / EXP	CODE	PART No / PIÈCES	DESCRIPTION	LIST EACH / CHACUN	COST / COÛTANT	EXTENSION
7	7	TWD>	KIN32334 ✓ twd 94130	jaw leg stud fitti		84.95	594.65
	7	***	SHIP VIA	PIECES/CORE TOT REGULAR	0.00		0.00
INVOICE No / FACTURE 118/9084	TYPE / SORTE INVOICE	TOTAL 594.65	DISC / ESC 0.00	FRT / TRANS 0.00	GST / TPS 29.73	PST / TVQ 0.00	AMT to PAY / A PAYER 624.38

VERSUS BUSINESS FORMS (CORNWALL) (613) 938-1852

DART

Purchase Order

Date May 01, 2008	Page 1
Purchase Order Number PO00006278	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
6/8/08

Vendor Address:

Auto Parts Extra
1000 rue Lansdowne
Hawkesbury, ON K6A 1H7
Canada
Phone (613) 632-1191
Fax (613) 632-2350

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

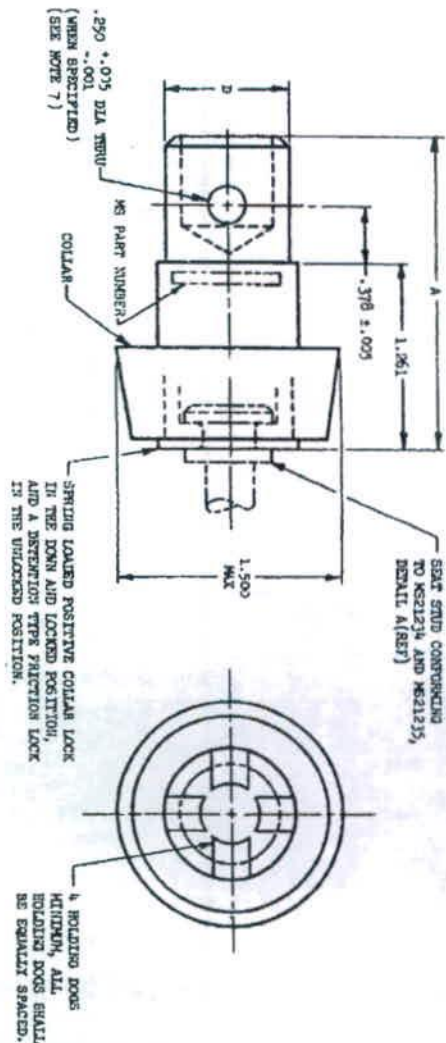
Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-AUT001	May 01, 2008	N30	yours	May 14, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
24.0000	MS220341B	Foot Comments: JAW CHAIR LEG STUD FITTING (P/N: 32334) ✓	5/14/2008	No	7.079166	Each	169.90
<div>Handwritten: New 2, New 7, 6/8/06, 22 + 24 may.</div> <div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments: Chantal		Tax Summary: GST 8.50 GSTME 0.00 GSTND 0.00		Less: included tax 0.00 Subtotal 169.90 Total tax 8.50			
Entered By: CL CLAVOIE		Approved By: W		Total purchase order in CAD Dollars		178.40	

This military standard is approved by the Department of Defense and is mandatory for use by all Departments & Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.

OTHER INTEREST:
REVIEW USER
ARMY-WO NAVY-CC
NAVY-WP
AF-11,82

NOTICE - REVIEW/USER INFORMATION IS CURRENT AS OF DATE OF THIS DOCUMENT. FOR FUTURE COORDINATION OF CHANGES TO THIS DOCUMENT, DRAFT CIRCULATION SHOULD BE BASED ON THE INFORMATION IN THE CURRENT FEDERAL SUPPLY CLASSIFICATION LISTING OF DOD STANDARDIZATION DOCUMENTS.



DASH NO.	REWORK	DIA	VOLUME MAX LB
-1		.855/.850	
-2	2.156	.865/.862	
-3		.867/.864	.25
-4		.752/.748	
-5	2.385 ± .015	.893/.890	
-6		.917/.914	

NOTES:

1. MATERIAL: SEE PROCUREMENT SPECIFICATION.
2. FINISH: SEE PROCUREMENT SPECIFICATION.
3. REMOVE ALL BURRS AND SHARP EDGES.
4. CONTOUR OPTIONAL PROVIDED DIMENSIONS INDICATED ARE NOT EXCEEDED.
5. WHEN THE ADAPTER IS INSTALLED ON THE FLOOR STUD, THE DIAMETRAL CLEARANCE SHALL BE NOT GREATER THAN .040.
6. DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ± .010.
7. WHEN A MOUNTING HOLE IS REQUIRED, THE CENTERLINE OF THE HOLE SHALL COINCIDE WITH THE PROTECTED CENTER LINES OF ANY TWO OPPOSITE MOUNTING HOLES.
8. PART NUMBERS: ADD B AFTER DASH NO. FOR QUICK DISCONNECT ADAPTER WITHOUT MOUNTING HOLE.
9. EXAMPLES OF PART NUMBERS: MS22034-1 QUICK DISCONNECT ADAPTER .855/.850 DIA X 2.156 HIGH WITH MOUNTING HOLE. MS22034-1A QUICK DISCONNECT ADAPTER .855/.850 DIA X 2.156 HIGH WITHOUT MOUNTING HOLE.

FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

① DUTY STANDARD REVISED

P. A. NAVY-WP Other Code USAF-11 ASST-WP	TITLE ADAPTER, QUICK DISCONNECT, PASSENGER SEAT TO FLOOR	MILITARY STANDARD MS22034
PROCUREMENT SPECIFICATION MIL-A-21165	SUPPLEMENTED	SHEET 1 OF 1

DD FORM 672-1 (Continued)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

PLATE NO. 1332C

